

Dual Power Soldering Iron 25-75W

Safety Notes

- 1. Tip is hot. Do not touch.
- 2. Place the heated soldering iron on a heatproof work bench.
- 3. After finished using the soldering iron, cool the iron naturally.
- 4. Do not immerse in water!
- 5. Always place the soldering iron on the stand when not in use.
- 6. Young children should be supervised to ensure that they do not play with appliance.
- 7. If the cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.

Operating Instruction

- 1. Check that the voltage on the tool is same as source of current.
- 2. Make sure iron tip is in fixed position and screw is tightened.
- 3. Connect soldering iron to mains current.
- 4. Surfaces of the connection points must be clean.
- 5. "Tin" the tip by covering the heated tip with rosin core solder.
- 6. Use the soldering iron to heat the connection points, not the solder.
- 7. Apply only enough solder to the heated parts.
- 8. Allow the joint to cool undisturbed.
- 9. Clean the tip with a wet sponge while the tip is still heated.
- This tool allows you to operate in standard mode for normal soldering 25W or 75W Heat Boost mode!
- 11. Press the trigger at the handle to switch to 75W mode which is designed to give quick burst of added power when you need it. (No More then 60 sec (2 min)
- 12. After 60 seconds, please switch back to standard mode by releasing the trigger to prevent the gun from overheating while in Fast Heat Boost mode.
- 13. This tool must return to standard mode for 90 seconds before activating to Fast Heat Boost mode again.
- 14. Unplug the soldering iron and let the iron cool down naturally.

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